

SPRAYLAT

SPRAYLAT "A"

is a sprayable compound specially formulated as a strippable, protective coating for acrylic (Plexiglass) both flat and formed.

APPLICATION:

Four mils (.004") can be applied on a vertical plane without sag in one cross coat using standard type pressure spray guns. (Example: DeVibiss MBC gun, FF nozzle and No. 765 air cap). Use an atomization pressure of 75 pounds per square inch to 90 pounds per square inch and enough pressure on the pot or container to force the material to the gun. Airless spray can also be used as Graco No. 205-904 with a 163-618 insert and a 28:1 ratio pump. To enable the film to knit properly, spraying should be at room temperature of 60°F, or higher. Only water should be used for cleaning equipment and for thinning the material if required.

DRYING:

The film may be air dried at room temperature. A four mil film (.004") is tack free in one hour. For full tensile strength let dry 12 hours. Drying may be accelerated by blowing air past the film surface by means of fans. Heated air may be used up to a temperature of 115°F.

RECOMMENDED USAGE:

	Fabrication and <u>Shipment</u>	Storage			
		Indoors		Outdoors	
		<u>6 mo.</u>	<u>1 yr.</u>	<u>6 mo.</u>	<u>1 yr.</u>
"A"	.004'	---	---	---	---
SC-1058	.004'	.004"	.008"	.008"	---
SC-1072	.004'	---	---	---	---
SC-1072 - Base Coat	---	---	.004"	.004"	.008"
SC-1058 - Top Coat	---	---	.003"	.003"	.003"

NOTE:

This is a water base compound and should be protected from freezing. Recommended storage temperature is 55°F to 90°F.

Warning: Avoid prolonged or repeated breathing of vapors or spray mist. Use only with adequate ventilation and/or respirator. Keep container closed when not in use. Avoid getting in eyes or prolonged or repeated contact with skin. May cause irritation of skin, eyes or mucous membranes. **DO NOT SWALLOW.**

First Aid: If swallowed do not induce vomiting. Call a physician. If inhaled remove person to fresh air. If not breathing give artificial respiration. Eye contact: flush eyes with plenty of water for at least 15 minutes. Get medical attention. Wash skin with plenty of soap and water.

NON-PHOTOCHEMICALLY REACTIVE

FOR INDUSTRIAL USE ONLY! LEAD FREE. KEEP OUT OF THE REACH OF CHILDREN
24 HOUR EMERGENCY TELEPHONE NO.: 1-800-424-9300



AIRCRAFT SPRUCE & SPECIALTY CO.

225 Airport Circle, Corona, CA 92880

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