

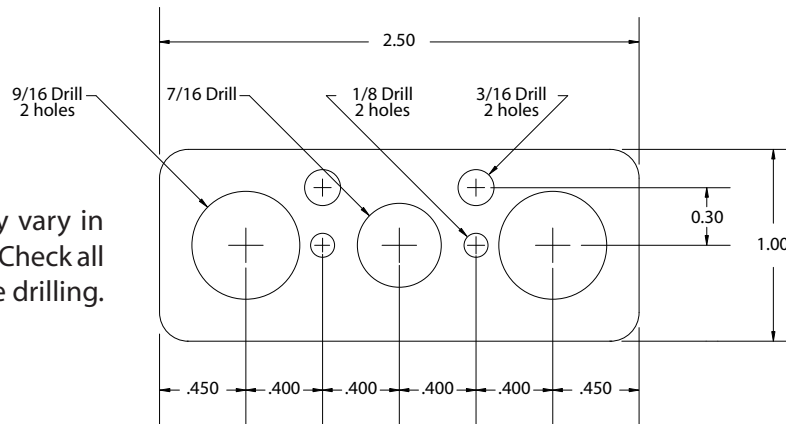
# Sigtronics SCI and SPA Intercom Panel Templates

## SCI PANEL PREPARATION:

1. Position the drill template on the aircraft panel in the selected area.
2. Center punch each hole at the cross lines. (Five holes are in a straight line and equally spaced 0.4" apart. The two Squelch Indicator Light holes are 0.8" apart).
3. Drill 1/8" pilot holes in all seven places.
4. Enlarge two holes to 9/16", one hole to 7/16", and two holes to 3/16" per the template.

### Note:

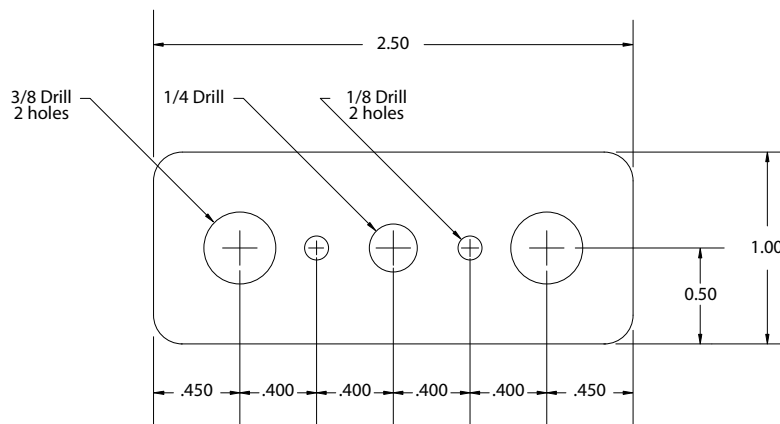
The template may vary in size when printed. Check all dimensions before drilling.



**SCI Intercoms**

## SPA and Sport 200 PANEL PREPARATION:

1. Position the drill template on the aircraft panel in selected area.
2. Center punch each hole at cross lines. (The five holes are in straight line and equally spaced 0.4" apart.)
3. Drill 1/8" pilot hole all five places.
4. Enlarge holes to 1/4" and 3/8" per template.



**SPA and Sport 200 Intercoms**



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