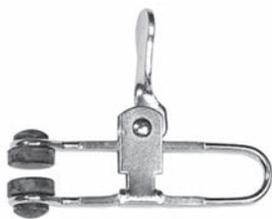


RIVET SQUEEZERS – RIVET SETS



HANDI-CLAMPS

Handi-Clamps are a specially designed tool for clamping various types of surfaces, shapes and thicknesses. Ideal for holding light plastics, wood, sheet metal and other materials temporarily. The clamping cap is 0-5/16"
 TP640HC - 1" Jaw Depth
 P/N 12-02305 **\$1.95**
 TP641HC - 1-1/2" Jaw Depth
 P/N 12-02306 **\$1.95**



SPRING TENSION CLAMPS

Spring tension clamps can be applied in a fraction of the time required for ordinary screw clamps. The AT542 clamp, with 2" throat depth, has a Zamak alloy yoke and a steel spring which provides a 70 lb. clamping pressure. Designed for use with sheet holder pliers. P/N AT542..... **\$6.75/ea.**



SIDE GRIP CLAMPS

Side-Grip clamps are designed to clamp at the edge of the work area. Ideal for holding work pieces of all types, particularly during bonding, sealing or gluing operations. Plier-operated. Spring loaded. Constant clamping force. Color-coded for easy identification. Use TP74 or US902 installation tool. Made in the USA.

Part No.	Clamping CAP (GAP)	EFF. Body Depth (Reach)	Body Length	Price
12-01161	0-1/2"	1/2"	2-3/16"	\$1.85
12-01162	0-3/4"	1/2"	2-7/16"	\$2.78
12-01143	0-1/2"	1"	2-3/16"	\$2.25
12-02643	0-3/4"	1"	2-7/16"	\$2.85



AT-114C3 QUICK-CHANGE RETAINER SPRING

Makes possible the changing of rivet sets without removal of retainer spring. For .402" shank dia. rivet sets. P/N AT-114C3..... **\$4.35/ea.**



AT 107A FLUSH RIVET SETS

Large radii at critical points to prevent breakage. Slightly crowned, highly polished face designed for rapid flush riveting where a smooth skin surface is essential. Shank dia. .401".

Part No.	Face Dia.	Length	Price
AT-107A-1	1"	2-3/4"	\$22.65
AT-107A-3	1-1/4"	3-3/4"	\$24.75



AT 100A STRAIGHT RIVET SETS

Cup surfaces are highly polished and guaranteed to conform with rivet heads. Carried in stock in AN470 (MS20470) universal-head cup shape. Overall length, 3-1/2", .401" dia. centerless-ground shank.

AT-100A-3-3/32	3/32"	\$6.75
AT-100A-3-1/8	1/8"	\$7.80
AT-100A-3-5/32	5/32"	\$7.95
AT-100A-3-3/16	3/16"	\$9.50



AT 101A OFFSET RIVET SETS

Same tool as AT100A but has 10° bend 1" back from the cup to allow added clearance. Permits easier riveting where obstructions are encountered.

AT-101A-3-3/32	3/32"	\$9.50
AT-101A-3-1/8	1/8"	\$9.50
AT-101A-3-5/32	5/32"	\$8.35
AT-101A-3-3/16	3/16"	\$12.80



HAND RIVET SQUEEZER

Designed to squeeze 1/16" - 5/32" rivets and dimple 1/16" - 3/16" in material up to .040" thickness. Takes standard 3/16" shank rivet squeezer sets. With adjustable ram and 2-piece C-yoke of heat treated stainless steel. Throat depth: 1.5". Gap: 1-1/4". Overall length: 14". Best quality squeezer on the market. P/N 12-00300..... **\$147.75**

YOKES FOR RIVET SQUEEZER

1-1/4" X 1" Reach	P/N 12-00308	\$55.90
1-1/4" X 1-1/2" Reach	P/N 12-00309	\$55.90
1-1/4" X 2" Reach	P/N 12-00310	\$68.75
2" X 2" Reach	P/N 12-00315	\$83.95
1-1/4" X 2-1/2" Reach	P/N 12-00318	\$74.80
1-1/4" X 3" Reach	P/N 12-00320	\$83.95
1-1/4" X 3-1/2" Reach	P/N 12-00321	\$98.85
1-1/4" X 4" Reach	P/N 12-00322	\$108.75
1-1/4" X 5" Reach	P/N 12-00323	\$156.75
1-1/4" X 6" Reach	P/N 12-00324	\$169.50



SWIVEL HAND RIVET SQUEEZER

This tool incorporates a 3/8" stroke and 5/8" ram adjustment. The full 360° yoke can be locked in any position in relation to the handles. Uses standard squeezer sets with 3/16" shank diameter. Yoke depth: 1-1/2".
 Model AT502AH-D..... P/N 12-00400 **\$267.95**

INSTRUCTIONS FOR SELECTING RIVET SETS

To develop maximum power, the riveter must drive the rivet near the end of the riveter's stroke. For maximum power the combined length of the two rivet sets must be of the correct length. Determine the correct length as follows:

WHEN TWO CUPPED RIVET SETS ARE USED – The sum of the two rivet sets "L" dimension should equal the closed height dimension of the yoke minus the total thickness of the material being used.

WHEN TWO FLUSH SETS ARE USED – The sum of the two rivet sets "L" dimension should equal the closed height dimension of the yoke minus the overall length of the rivet after it is driven.

WHEN ONE CUPPED SET & ONE FLUSH SET ARE USED – The sum of the two rivet sets "L" dimension should equal the closed height dimension of the yoke minus the total thickness of the material being riveted and the height of the finished rivet head driven by the flush set. If necessary, select rivet sets a little short and shim to proper length with hardened shims listed in the table. The closed height dimension of the yoke referred to above is the opening available when jaws of plunger are in extreme closed or forward position with both rivet sets in place.



RIVET SETS FOR SQUEEZER

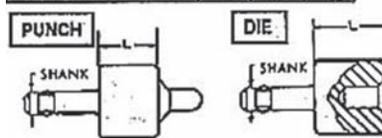
Assorted Squeezer Set. 5-piece, consisting of rivet sets for 3/32, 1/8 and 5/32" AN470 rivets, and one flat set. Shank dia. 3/16".

P/N 26-5 **\$19.85**

DIMPLING SETS FOR SQUEEZER

FASTENER	AN 426 RIVET			
SIZE	3/32	1/8	5/32	3/16
DASH NO.	-3	-4	-5	-6
BODY LENGTH	1/4	3/8	1/2	
DASH LETTER	-P	-R	-S	

When ordering, specify:
 Basic Part No. - Rivet
 Size No. - Body Length,
 Letter. PN PER SET 1
 PUNCH 1 DIE



Part No.	Price	Part No.	Price	Part No.	Price
207/206-3-P	\$35.25	207/206-4-R	\$32.75	207/206-5-S	\$27.90
207/206-3-R	\$33.00	207/206-4-S	\$32.25	207/206-6-P	\$27.50
207/206-3-S	\$32.50	207/206-5-P	\$31.00	207/206-6-R	\$32.75
207/206-4-P	\$31.85	207/206-5-R	\$33.25	207/206-6-S	\$31.85



INDIVIDUAL CUPPED SQUEEZER SETS

Rivet Diameter	Body Length ("L" Dim.)	Part Number	Price
3/32"	3/8	AT108AR-3/32	\$7.70
3/32"	1/4	12-01661	\$8.50
3/32"	1/8	AT108AN-3/32	\$6.50
3/32"	1/2	AT108S-3/32	\$7.65
1/8"	1/8	AT108AN-1/8	\$6.50
1/8"	1/4	12-01660	\$7.60
1/8"	1/2	AT108S-1/8	\$6.90
1/8"	3/8	AT108AR-1/8	\$7.55
3/16"	1/4	12-02680	\$7.50
3/16"	1/2	AT108S-3/16	\$6.95
3/16"	3/8	AT108AR-3/16	\$7.85
3/16"	1/8	AT108AN-3/16	\$7.70
5/32"	1/4	12-01662	\$7.60
5/32"	3/8	AT108AR-5/32	\$7.60
5/32"	1/8	AT108AN-5/32	\$7.80
5/32"	1/2	AT108S-5/32	\$6.95



FLUSH RIVET SETS

Body Length ("L" Dim.)	Part No.	Price
1/8"	AT109AN	\$4.90
1/4"	AT109AP	\$4.65
3/8"	AT109AR	\$3.85
1/2"	AT109AS	\$5.85

TO