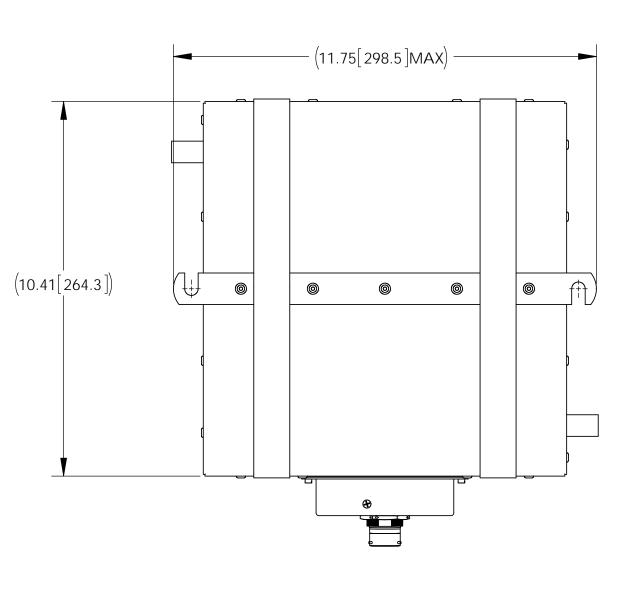
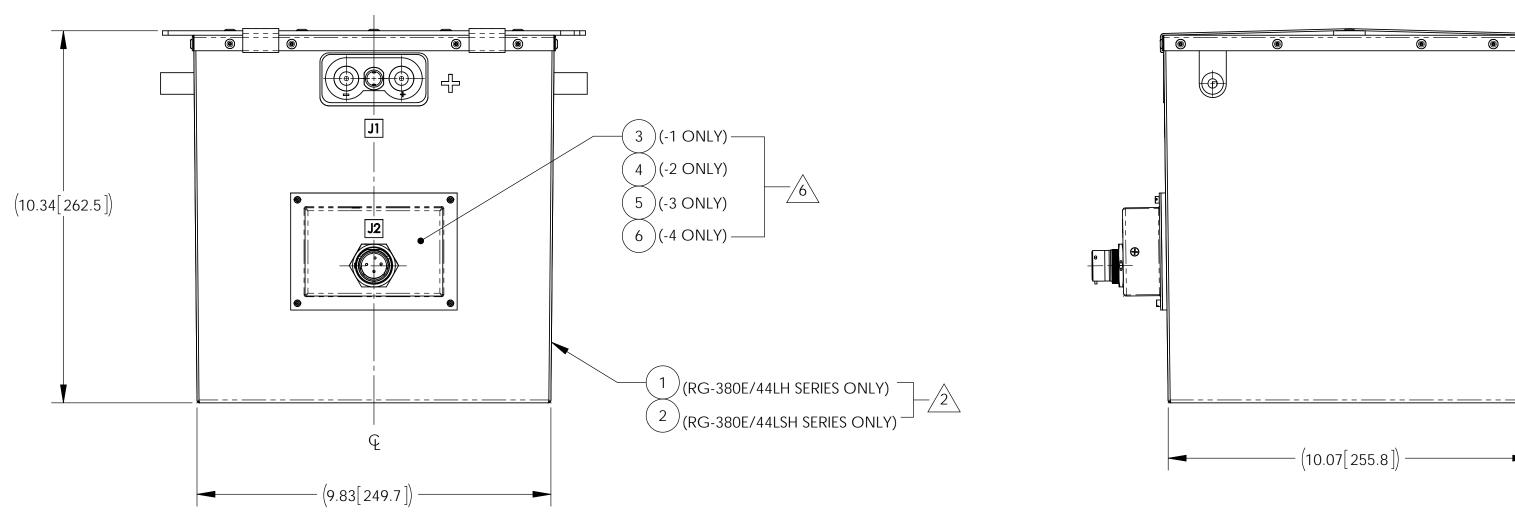
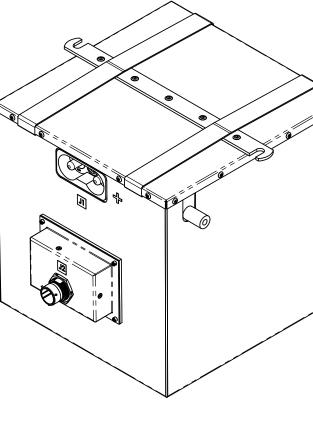


- 1. ASSEMBLY CONSISTS OF TWO SEPARATE LRU'S, THE BATTERY AND THE HCU. LRU'S ARE SOLD AND SHIPPED SEPARATELY.
- REFER TO BATTERY ENVELOPE DRAWING FOR RATINGS AND WEIGHT. THE ADDITION OF THE HCU INCREASES MAX BATTERY WEIGHT BY 1 LB [.45 KG]. ADD 1 LB [.45 KG] TO MAX BATTERY WEIGHT FOR MAX WEIGHT WITH HCU INSTALLED.
- 3. HEATER CONTROL UNIT TO BE FIELD INSTALLED BY A CERTIFIED AIRCRAFT MAINTENANCE TECHNICIAN IN ACCORDANCE WITH CONCORDE DRAWING 5-0313.
- WHEN HEATER CONTROL UNIT IS FACTORY INSTALLED, THE BATTERY AND HEATER CONTROL UNIT RETAIN THEIR INDIVIDUAL PART NUMBERS AND ARE SOLD AND WARRANTED SEPARATELY.
- 5. DIMENSIONS ARE INCH[MILLIMETER].

6 HCU TYPES VARY IN STYLE AND MAY NOT APPEAR AS SHOWN.







REVISIONS

DATE APPROVED

DESCRIPTION

REV

								EINVE	LOPE D	RAV	VING				
1	1								HCU-4		HEATER CONTROL UNIT, HCU-4				6
		1	1						HCU-3		HEATER CONTROL UNIT, HCU-3				5
				1	1				HCU-2		HEATER CONTROL UNIT, HCU-2				4
						1	1		HCU-1		HEATER CONTROL UNIT, HCU-1				3
1		1		1		1			RG-380E/44LSH		BATTERY, VRSLA, 24 VOLT, RG-380E/44LSH				2
	1		1		1		1		RG-380E/44LH		BATTERY, VRSLA, 24 VOLT, RG-380E/44LH				1
-									-4		RG-380E/44LSH-4 BATTERY ASSEMBLY				
	-								-4		RG-380E/44LH-4 BATTERY ASSEMBLY				
		-							-3		RG-380E/44LSH-3 BATTERY ASSEMBLY				
			-						-3		RG-380E/44LH-3 BATTERY ASSEMBLY				
				-					-2		RG-380E/44	ILSH-2 B	ATTERY ASSEMBLY		
					-				-2		RG-380E/44	ILH-2 BA	TTERY ASSEMBLY		
						-			-1		RG-380E/44LSH-1 BATTERY ASSEMBLY				
							-		-1		RG-380E/44LH-1 BATTERY ASSEMBLY				
QTY REQD	CAGE CODE	PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION			MATERIAL SPECIFICATION	ITEM NO.							
-4	-4	-3	-3	-2	-2	-1	-1 PARTS LIST						ARTS LIST		
							UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:							TTERY CORPORATIO	N
							FRACTIONS DECIMALS ANGLES				APPROVALS	DATE		44L(S)H[] SERIES	
							±1/32 .XX ± .06 ±1° .XXX ± .030			DRAWN	D. AYALA	5/15/13		TH HCU INSTALLED	
							TREATMENT			CHECKE	D NS	5/28/13			REV
							FINISH NONE			APPROV	<sup>ed</sup> P.HOLLETT	5/29/13	D 63017	RG-380E/44L(S)H[]	ILE V
							SIMILAR	0	CALC WT	ISSUED	<b>B.TELLA</b>	5/29/13	SCALE 3:8	SHEET 1 OF	1





**ISOMETRIC VIEW**