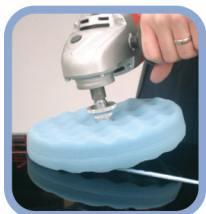


A Perfect Finish

3M™ Perfect-It™ Paint Finishing System



STEP 1 - SANDING

3M™ Trizact™ Hookit™ Clearcoat Sanding Disc 3M™ Trizact™ Hookit™ II Clearcoat Sanding Disc

- To match texture:
 - Dampen Disc and entire panel to be sanded
 - Use 3M™ Hookit™ Soft Interface Pad or 3M™ Hookit™ II Soft Interface Pad for texture matching and sanding contours
- To remove nibs and other defects *remove soft interface pad*



STEP 2 - SCRATCH REFINEMENT

3M™ Trizact™ Hookit™ Foam Disc 3M™ Trizact™ Hookit™ II Foam Disc

Reduces buffing time by up to 50%

- To refine sanding scratches:
 - Dampen Disc and entire panel to be sanded
 - Use 3M™ Hookit™ Soft Interface Pad or 3M™ Hookit™ II Soft Interface Pad

STEP 3 - COMPOUNDING

3M™ Perfect-It™ Rubbing Compound

- Buff to remove sand scratches completely
 - For faster cut and less heat:
 - Use 3M™ Perfect-It™ Wool Compounding Pad
 - 3M™ Perfect-It™ Low-linting Wool Compounding Pad
 - To eliminate lint and achieve a finer finish:
 - Use 3M™ Perfect-It™ Foam Compounding Pad
 - Work a 2' x 2' area at a time
- Suggested buffer speed: 1,200 – 2,000 rpm*



STEP 4 - MACHINE POLISHING

3M™ Perfect-It™ Machine Polish

- To remove compound swirl marks:
 - Use 3M™ Perfect-It™ Foam Polish Pad using medium pressure
 - To polish:
 - Use 3M™ Perfect-It™ Foam Polish Pad applying light pressure
- Suggested buffer speed: 1,200 – 2,000 rpm*
- Wipe with a yellow 3M™ Perfect-It™ Detail Cloth



STEP 5 - SWIRL ELIMINATION

- DO NOT SKIP STEP 4

3M™ Perfect-It™ Ultrafine Machine Polish

- To eliminate fine swirl marks (even on dark colored vehicles):
 - Polish with medium pressure using 3M™ Ultrafine Foam Polishing Pad
 - To polish:
 - Polish with light pressure using 3M™ Ultrafine Foam Polishing Pad
 - DO NOT BUFF DRY – leave a wet film on the surface
- Suggested buffer speed: 1,200 – 2,000 rpm*

- Wipe with a blue 3M™ Perfect-It™ Detail Cloth

